



Cummins Filtration

Catalogue number: CC2610, CC2611, and CC2612

Version No: 1.3

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **03/07/2018**Print Date: **03/07/2018**S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	Restore Alkaline Cleaner - Heavy Duty
Synonyms	Not Available
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses Coolant system cleaner for removing silicate gel, oil contamination and solder bloom

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Cummins Filtration
Address	1200 Fleetguard Rd Cookeville TN United States
Telephone	1-800-223-4583
Fax	Not Available
Website	www.cumminsfiltration.com
Email	fleetmaster.us@cummins.com

Emergency phone number

Association / Organisation	Chemtrec
Emergency telephone numbers	1-800-424-9300
Other emergency telephone numbers	+1-703-527-3887

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

Classification Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1

Label elements

Hazard pictogram(s)



SIGNAL WORD DANGER

Hazard statement(s)

H315	Causes skin irritation.
H318	Causes serious eye damage.

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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P310	Immediately call a POISON CENTER or doctor/physician.			
P362	Take off contaminated clothing and wash before reuse.			
P302+P352	IF ON SKIN: Wash with plenty of soap and water.			
P332+P313	If skin irritation occurs: Get medical advice/attention.			

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
127087-87-0	12.33-15.07	mono-p-nonylphenyl ether, branched, ethoxylated
1300-72-7	5.832-7.128	sodium xylenesulfonate
7757-79-1	2.6946-3.2934	potassium nitrate
7320-34-5	1.746-2.134	potassium pyrophosphate
1344-09-8	1.6875-2.0625	sodium metasilicate
1310-58-3	0.0729-0.0891	potassium hydroxide

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If furnes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.

In such an event consider: Foam.

- dry chemical powder. carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility None known.

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▶ Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. Fire Fighting ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ► Equipment should be thoroughly decontaminated after use. The emulsion is not combustible under normal conditions. However, it will break down under fire conditions and the hydrocarbon component will burn. Decomposes on heating and produces toxic fumes of: Fire/Explosion Hazard carbon dioxide (CO2) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

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Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Environmental hazard - contain spillage. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. DO NOT allow material to contact humans, exposed food or food utensils. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. DO NOT allow clothing wet with material to stay in contact with skin 	
Other information		

Conditions for safe storage, including any incompatibilities

Suitable container	 Polyethylene or polypropylene container. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.

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Storage incompatibility

- Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.
- Avoid use of aluminium, copper and brass alloys in storage and process equipment.
- ▶ Heat is generated by the acid-base reaction between phenols and bases.
- ► Phenols are nitrated very rapidly, even by dilute nitric acid.

Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.

- ▶ Nitrated phenols often explode when heated. Many of them form metal salts that tend toward detonation by rather mild shock.

None known

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

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OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	potassium hydroxide	Caustic potash, Lye, Potassium hydrate	Not Available	Not Available	2 mg/m3	Not Available
US ACGIH Threshold Limit Values (TLV)	potassium hydroxide	Potassium hydroxide	Not Available	Not Available	2 mg/m3	TLV® Basis: URT, eye, & skin irr

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
mono-p-nonylphenyl ether, branched, ethoxylated	Nonylphenol, 4-, branched, ethoxylated	30 mg/m3	330 mg/m3	2,000 mg/m3
potassium nitrate	Potassium nitrate	9 mg/m3	100 mg/m3	600 mg/m3
potassium pyrophosphate	Potassium pyrophosphate; (Tetrapotassium diphosphorate)	61 mg/m3	680 mg/m3	1,200 mg/m3
sodium metasilicate	Silicic acid, sodium salt; (Sodium silicate)	5.9 mg/m3	65 mg/m3	390 mg/m3
potassium hydroxide	Potassium hydroxide	0.18 mg/m3	2 mg/m3	54 mg/m3

Ingredient	Original IDLH	Revised IDLH
mono-p-nonylphenyl ether, branched, ethoxylated	Not Available	Not Available
sodium xylenesulfonate	Not Available	Not Available
potassium nitrate	Not Available	Not Available
potassium pyrophosphate	Not Available	Not Available
sodium metasilicate	Not Available	Not Available
potassium hydroxide	Not Available	Not Available

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after

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reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection









Eve and face protection

Safety glasses with side shields.

- · Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

- ► Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ► Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Hands/feet protection

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374. AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

Other protection

- ▶ Overalls.
- P.V.C. apron.
- Barrier cream.
- ► Skin cleansing cream.
- Eye wash unit.

Thermal hazards

Not Available

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

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** - Continuous-flow or positive pressure demand.

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A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Clear		
Appearance	Olcai		
Physical state	Liquid	Relative density (Water = 1)	1.08-1.12
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	11.1	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Not normally a hazard due to non-volatile nature of product The material has NOT been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. Ingestion of anionic surfactants may produce diarrhoea, bloated stomach, and occasional vomiting. The lethal oral dose of nitrite has been variously reported as between 0.7 and 6 grams (approximately 10-100 milligrams/kilogram body weight). This may be lower for children (especially newborns), the elderly, and people with certain enzyme deficiencies. Symptoms develop within 15-45 minutes. Inorganic nitrites produce smooth muscle relaxation, methaemoglobin in the blood, and cyanosis (a bluing of the extremities). Other toxic effects of nitrites include abdominal pain, diarrhea, withering of the villi of the gut and cell death (apoptosis) in the crypts of the gut. Nitrite may also cause a sudden fall in blood pressure, due to its ability to dilate blood vessels. This is probably because it can transform into nitric oxide (NO), or a NO-containing molecule. Fatal poisonings in infants, resulting from oral intake of nitrites in water or spinach, have been reported. Animal testing shows that sodium nitrite can cause liver damage and blood abnormalities.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Non-ionic surfactants cause less irritation than other surfactants as they have less ability to denature protein in the skin. Anionic surfactants can cause skin redness and pain, as well as a rash. Cracking, scaling and blistering can occur. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Еуе	If applied to the eyes, this material causes severe eye damage. Non-ionic surfactants can cause numbing of the cornea, which masks discomfort normally caused by other agents and leads to corneal injury. Irritation varies depending on the duration of contact, the nature and concentration of the surfactant. Direct eye contact with some anionic surfactants in high concentration can cause severe damage to the cornea. Low concentrations can cause discomfort, excess blood flow, and corneal clouding and swelling. Recovery may take several days.

population.

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Chronic

Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general

Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.

Prolonged or repeated skin contact may cause degreasing, followed by drying, cracking and skin inflammation.

Animal testing to see whether nitrites caused cancer proved inconclusive.

Exposure to alkyl phenolics is associated with reduced sperm count and fertility in males.

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	Not Available	Not Available
	TOXICITY	IRRITATION
mono-p-nonylphenyl ether, branched, ethoxylated	Oral (rat) LD50: 1310 mg/kg ^[2]	Eye (rabbit): SEVERE
brailerieu, eurekyluieu		Skin (rabbit): Mild
	TOXICITY	IRRITATION
sodium xylenesulfonate	Dermal (rabbit) LD50: >=2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >=3346 mg/kg ^[1]	
	TOXICITY	IRRITATION
potassium nitrate	dermal (rat) LD50: >5000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[1]	
	TOXICITY	IRRITATION
potassium pyrophosphate	Dermal (rabbit) LD50: >300 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >1000 mg/kg ^[1]	
	TOXICITY	IRRITATION
sodium metasilicate	dermal (rat) LD50: >5000 mg/kg ^[1]	Skin (human): 250 mg/24h SEVERE
	Oral (rat) LD50: 1153 mg/kg ^[2]	Skin (rabbit): 250 mg/24h SEVERE
	TOXICITY	IRRITATION
	Oral (rat) LD50: 273 mg/kg ^[2]	Eye (rabbit):1mg/24h rinse-moderate
potassium hydroxide		Skin (human): 50 mg/24h SEVERE
		Skin (rabbit): 50 mg/24h SEVERE

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

MONO-P-NONYLPHENYL ETHER, BRANCHED, ETHOXYLATED

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

for linear material: Maternal effects, effects on fertility recorded.

No significant acute toxicological data identified in literature search. For alkyl sulfates; alkane sulfonates and alpha-olefin sulfonates

Most chemicals of this category are not defined substances, but mixtures of homologues with different alkyl side chains. Common physical and/or biological pathways result in structurally similar breakdown products, and are, together with the surfactant properties, responsible for similar environmental behavior and essentially identical hazard profiles with regard to human health.

Acute toxicity: These substances are well absorbed after ingestion; penetration through the skin is however, poor. After absorption, these chemicals are distributed mainly to the liver.

In animals, signs of poisoning by mouth include lethargy, hair standing up, decreased motor activity and breathing rate, and diarrhea. Poisoning from skin contact caused irritation, tremor, tonic-clonic convulsions, breathing failure, and weight loss. The C-12-akyl sulfate sodium salt caused the greatest effect. In eye irritation tests, C-12 containing alkyl sulfates at greater than 10% concentration were severely irritating and produced irreversible effects on the comea. With increasing alkyl chain length, the irritating potential decreases, and the longer species are only mildly irritant.

SODIUM XYLENESULFONATE

Animal studies have not shown alkyl sulfates and C14-18 alpha-olefin sulfonates to cause skin sensitization. However there is anecdotal evidence to suggest sodium lauryl sulfate causes sensitization of the lung, resulting in hyperactive airway dysfunction and lung allergy, accompanied by fatigue, malaise and aching. Significant symptoms of exposure can persist for more than two years, and can be activated by a variety of non-specific environmental stimuli, such as exhaust, perfumes and passive smoking. Airborne sulfonates may be responsible for respiratory allergies, and in some cases, minor skin allergies. Repeated skin contact with some sulfonated surfactants has produced skin inflammation was sensitization in predisposed individuals. Repeat dose toxicity. The liver seems to be the only organ that is affected by repeated exposure, with elevated levels of liver enzymes, an increase in liver weight and enlargement of liver cells being seen.

Genetic toxicity: Alkyl sulfates and alkyl-olefin sulfonates do not appear to cause mutations or genetic toxicity.

Cancer-causing potential: Animal testing suggested that alkyl sulfates and alpha-olefin sulfonates do not have cancer-causing potential.

Reproductive toxicity: In animal testing, these substances only caused harm to the foetus and/or offspring at levels which were toxic to the mother.

Developmental toxicity: Alkane sulfonates are not considered to be toxic to development.

Toxicological data is available and well documented for representative toluene, xylene and cumene sulfonates (including sodium, potassium, ammounium and calcium salts). These data show that hydrotropes have low toxicity for all routes, do not cause genetic damage, show no evidence of causing cancer in long-term skin studies, and have not caused birth defects, developmental defects or reduced fertility.

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POTASSIUM PYROPHOSPHATE	No data available. Data for sodium analogue only. tetrasod	dium pyrophosphate	
SODIUM METASILICATE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
POTASSIUM HYDROXIDE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.		
MONO-P-NONYLPHENYL ETHER, BRANCHED, ETHOXYLATED & SODIUM METASILICATE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
SODIUM XYLENESULFONATE & POTASSIUM PYROPHOSPHATE & SODIUM METASILICATE & POTASSIUM HYDROXIDE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.		
Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	✓	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0
	Legend: X − Data available but does not fill the criteria for classification		

Data available to make classification

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Restore Alkaline Cleaner -	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Restore Alkaline Cleaner - Heavy Duty	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
mono-p-nonylphenyl ether, branched, ethoxylated	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
	LC50	96	Fish	>=1580mg/L	2
sodium xylenesulfonate	EC50	48	Crustacea	>400mg/L	1
	EC50	96	Algae or other aquatic plants	>=758mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
potassium nitrate	LC50	96	Fish	22.5mg/L	4
potassium pyrophosphate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
sodium metasilicate	LC50	96	Fish	1800mg/L	4
	NOEC	96	Fish	>=1000mg/L	1
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
potassium hydroxide	LC50	96	Fish	80mg/L	4
	NOEC	96	Fish	56mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Phenols:

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Ecotoxicity - Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms however; the toxicity of phenols with a lower log Pow is variable. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

For Nitrate/Nitrite

Environmental Fate: Nitrates form from nitrate or ammonium ions by micro-organisms in soil, water, sewage and the digestive tract. The concern with nitrate in the environment is related to its

conversion to nitrite. Primary sources of organic nitrates include human sewage and livestock manure, especially from feedlots.

Atmospheric Fate: Nitrate/nitrites do not evaporate into the air; however, any nitrites released into the air slowly oxidize to nitrates.

Terrestrial Fate: Due to its high solubility and weak retention by soil, nitrates/nitrites are very mobile in soil, moving at approximately the same rate as water, and have a high potential to migrate to ground water. The substances can contaminate groundwater to unacceptable levels.

Aquatic Fate: Nitrate/nitrites do not evaporate from water surfaces. The substances are expected to remain in water until consumed by plants or other organisms. Ammonium nitrate will be taken up by bacteria. Nitrate is more persistent in water than the ammonium ion. Nitrate degradation is fastest under low oxygen conditions.

Ecotoxicity and Human Health Effects: Excessive levels of nitrate in drinking water have caused serious illness and sometimes death. Nitrates are converted to nitrites by the body, which can interfere with the oxygen-carrying capacity of the blood, (methemoglobinemia). Children are much more sensitive to this effect than adults. Other health concerns relate to the production of nitrosamines following the reaction of food nitrites and secondary amines. Nitrosamines produce liver damage, hemorrhagic lung lesions, convulsions and coma in rats, and interfere with embryo development in experimental animals. The N-nitroso class of compounds includes potent carcinogens and mutagens. Nitrate/nitrites can be toxic to amphibians.

For Alkylphenols and their Ethoxylates, or Propoxylates (APE):

Environmental fate: Alkylphenols are found everywhere in the environmental, when released. Releases are generally as wastes; they are extensively used throughout industry and in the home. Alkylphenol ethoxylates are widely used surfactants in domestic and industrial products, which are commonly found in wastewater discharges and in sewage treatment plant effluents. These substances can � load � considerably in various environmental compartments.

Atmospheric Fate: Alkylphenols released to the atmosphere will exist in the vapor phase and are thought to be degraded by reaction with hydroxyl radicals, with a calculated half-life, for nonylphenol, of 0.3 days. However, emissions to the air will be limited.

Terrestrial Fate: These substances will adsorb to organic soil substances. Adsorption decreases as certain chains in the chemical get longer and increases if water is present. Aquatic Fate: These substances will partition to the sediment if they are released to water. These substances are expected to undergo primary breakdown in oxygenated river water at a relatively fast rate. Nonylphenols are susceptible to breakdown by sunlight in water. Light breakdown of with ethoxylated nonylphenol in water is much slower and is not expected to be an important fate process. The non-biological breakdown of these substances is negligible and biological breakdown of these substances does not readily take place. The half-life in surface water may be around 30 days.

Ecotoxicology: There is concern that APE metabolites, (NP, OP, NPE1-3), can mimic natural hormones and that the levels of the substances present in the environment may be sufficient to disrupt endocrine function in wildlife and humans. Organisms in different levels of the food chain may experience different responses to the natural hormone mimics found in these substances. These substances are not expected to be toxic to Daphnia magna water fleas; however, negative impacts on male fathead minnow reproduction have been noted. These substances may have a profound negative affect on reproduction in adult fishes. Alkylphenols are not readily biodegradable. The full breakdown pathway for APES has not yet been determined.

Biodegradation of APEs produces less biodegradable products: alkylphenol mono- and di-ethoxylates, alkylphenoxy acetic/alkylphenoxypolyethoxy acetic acids, and alkylphenols. These metabolites frequently persist through sewage treatment and in rivers. Alkylphenols will accumulate in low oxygen conditions. Metabolites of APES accumulate in organisms and are more toxic than the original compound. Estrogen mimicking effects have been seen in rainbow trout, mice, and chicken embryos. The insecticide chlordecone, (Kepone), shows similar behavior to alkylphenols, accumulating in liver and fat tissue, and eliciting estrogen mimicking activity. Green algae are the most sensitive species.

For Hydrotropes:

Atmospheric Fate: No experimental data are available for the breakdown of hydrotropes in sunlight, (photodegradation), however; the predicted atmospheric oxidation half-lives are on the order of 40 to 105 hours, indicating significant atmospheric degradation potential. As hydrotropes do not evaporate, the importance of atmospheric light breakdown as an environmental fate mechanism is low. However, atmospheric emissions of these substances are considered to be very low.

Terrestrial Fate: No terrestrial toxicity data are available for members of the hydrotropes category; however, these substances have little potential to reach the terrestrial compartment, are non-persistent, and are not expected to accumulate or persist.

Aquatic Fate: These substances are predicted to partition almost exclusively to the water compartment. Hydrotropes are readily soluble in water and have a low potential to evaporate from water. Hydrotropes are readily biodegradable, in oxygenated water and are not expected to biodegrade, to a significant extent, under low oxygen conditions, however, the presence of hydrotropes in low oxygen waters is expected to be negligible. With the exception of salts in this category, hydrotropes are expected to have low breakdown potential in water - the salts will break down in water and are readily biodegradable. Hydrotropes are effectively removed during biological wastewater treatment, (~94%).

Ecotoxicity: Hydrotropes demonstrate a low level of acute aquatic toxicity to fish, invertebrates, algae, and bacteria. Green algae are considered the most sensitive species, (moderate toxicity to sodium and calcium salts of xylene sulfonate). Xylene and cumene sulfonates, (ammonium, calcium and sodium salts), are not expected to be acutely toxic to fish, and invertebrates. However, some sublethal effects have been noted including surfacing behavior, loss of equilibrium, swimming on the bottom of the tank, dark discoloration, labored respiration, and motionlessness, in some fish. Given the low potential for hydrotropes reaching the terrestrial and sediment compartments, the lack of persistence, or biological accumulation, and the low likelihood of these chemicals partitioning to soil and sediments, the lack of ecotoxicity data is not considered a deficiency.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
potassium nitrate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
potassium nitrate	LOW (LogKOW = 0.209)

Mobility in soil

Ingredient	Mobility
potassium nitrate	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- Reuse
- Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning or process equipment to enter drains.

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- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material)
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant

NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

MONO-P-NONYLPHENYL ETHER, BRANCHED, ETHOXYLATED(127087-87-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive)

Rule

SODIUM XYLENESULFONATE(1300-72-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive)

Rule US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements

POTASSIUM NITRATE(7757-79-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Massachusetts - Right To Know Listed Chemicals

US - Pennsylvania - Hazardous Substance List

US - Rhode Island Hazardous Substance List US EPCRA Section 313 Chemical List

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

POTASSIUM PYROPHOSPHATE(7320-34-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive)

Rule

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

SODIUM METASILICATE(1344-09-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Idaho - Limits for Air Contaminants

US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants

Rule

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US - Washington Permissible exposure limits of air contaminants

US TSCA Chemical Substance Inventory - Interim List of Active Substances

POTASSIUM HYDROXIDE(1310-58-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Alaska Limits for Air Contaminants

US - California Permissible Exposure Limits for Chemical Contaminants

US - Hawaii Air Contaminant Limits US - Massachusetts - Right To Know Listed Chemicals

US - Michigan Exposure Limits for Air Contaminants

US - Minnesota Permissible Exposure Limits (PELs)

US - Pennsylvania - Hazardous Substance List

US - Rhode Island Hazardous Substance List

US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants

US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive)

US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants

US - Washington Permissible exposure limits of air contaminants

US ACGIH Threshold Limit Values (TLV)

US CWA (Clean Water Act) - List of Hazardous Substances

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive)

Rule

US NIOSH Recommended Exposure Limits (RELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Flammable (Gases, Aerosols, Liquids, or Solids)	
Gas under pressure	

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Explosive	No
•	
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	
Germ cell mutagenicity	
Simple Asphyxiant	

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
Potassium hydroxide	1000	454

State Regulations

US. CALIFORNIA PROPOSITION 65

None Reported

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Y
Canada - NDSL	N (mono-p-nonylphenyl ether, branched, ethoxylated; sodium metasilicate; sodium xylenesulfonate; potassium hydroxide; potassium pyrophosphate; potassium nitrate)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N (mono-p-nonylphenyl ether, branched, ethoxylated)
Korea - KECI	Υ
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
sodium xylenesulfonate	1300-72-7, 30587-85-0

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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